

◆ Corporate profile



BUSINESS NUMBER	
COMPANY NAME(JAPANESE)	白鷹人形研究会
COMPANY NAME	Shirataka doll study group
YEAR OF ESTABLISHMENT	1983
TYPE OF INDUSTRY	Manufacturing
MAIN PRODUCT	Miyama-washi dolls (Shirataka dolls)
POST CODE	9920776
COMPANY ADDRESS	1966 Miyama Shirataka-machi Nishiokitama Yamagata Japan
REPRESENTATIVE	Hiroko YOSHIDA
TEL	+81-(0)80-2814-6968
FAX	+81-(0)238-85-0962
URL	
YouTube	https://www.youtube.com/watch?v=A-LR_z9KqU
E-commerce Website	
MAIN SELLING CHANNELS	In-house store, Gift shop, etc.
SALES PERFORMANCE OF DOMESTIC AND OVERSEAS EC SALES	
AVAILABLE LANGUAGE	Japanese

◆ EPISODE OF FOUNDATION FOUNDER'S THOUGHT

Shirataka dolls, which are made using Miyama-washi (traditional Japanese paper) were created in 1983. At the founding of our study group, 18 members were making Shirataka dolls. Although currently only two members are engaged in doll making, the techniques that were uniquely devised after the group was established have been handed down until now. We, the fourth generation, make products that inherit the will of the founder. You can view samples of almost all products, excluding small articles, at the studio. We sell products based on a made-to-order system and make each product in a careful meticulous manner.

* Regarding large-sized products, we have small stocks for people who wish to buy them on the same day.

◆ CRAFTMAN'S THOUGHT, COMMITMENT RELATIONSHIP WITH THE COMMUNITY

Shirataka dolls are made using Miyama-washi paper, which is an intangible cultural asset of Yamagata Prefecture. The paper has been handmade using mulberry paper ("kozo" in Japanese) as a raw material for more than 400 years. The process of wetting the paper with water and crumpling it repeatedly to induce shrinkage generates a texture called "shibo." "Shibo" expresses warmth that is unique to Shirataka dolls. In addition to "shibo," all parts of the dolls, from the core to small articles, are completely handmade. Shirataka dolls, all parts of which are manufactured by hand, convey their tenderness and warmth to all who see and touch them.

* "Shibo" means the unevenness of crepe (kimono cloth).

◆ Product information



BRAND NAME	Miyama-washi dolls (Shirataka dolls)
PRODUCT NAME	Hanagasa
GENERIC NAME	Doll
MATERIALS	Miyama-washi
PERSON IN CHARGE	Hiroko YOSHIDA, Tomoko TAKAHASHI
PRODUCTION AREA	Shirataka Yamagata Japan
SIZE	H17cm x W7cm x D7cm (1 piece)
WEIGHT	abt.200g (1 piece)
DOMESTIC RETAIL PRICE	JPY3,850/pc (including tax)

The product, named "Hanagasa," expresses the tenderness of Miyama-washi paper and makes people think of the Hanagasa-matsuri Festival that represents Yamagata Prefecture.



BRAND NAME	Miyama-washi dolls (Shirataka dolls)
PRODUCT NAME	Kabuto
GENERIC NAME	Doll
MATERIALS	Miyama-washi
PERSON IN CHARGE	Hiroko YOSHIDA, Tomoko TAKAHASHI
PRODUCTION AREA	Shirataka Yamagata Japan
SIZE	L : H27cm x W28cm x D21cm S : H18cm x W18cm x D12cm
WEIGHT	L : abt.900g, S : abt.300g
DOMESTIC RETAIL PRICE	L : JPY27,500, S : JPY12,650 (including tax)

This product uses Miyama-washi paper into which the bark of mulberry paper, the material comprising traditional Japanese paper, is mixed. Differences in the shade of the paper are utilized. The detailed parts of the ornaments in the back are also made carefully. This is one of our best-selling items.



BRAND NAME	Miyama-washi dolls (Shirataka dolls)
PRODUCT NAME	Benibana Musume
GENERIC NAME	Doll
MATERIALS	Miyama-washi
PERSON IN CHARGE	Hiroko YOSHIDA, Tomoko TAKAHASHI
PRODUCTION AREA	Shirataka Yamagata Japan
SIZE	H29cm x W20cm x D15cm
WEIGHT	abt.900g
DOMESTIC RETAIL PRICE	JPY18,700 (including tax)

The product uses Miyama-washi paper into which petals of safflower ("benibana" in Japanese) are mixed. Safflower is a specialty of Shirataka-machi town. The doll wears the paper kimono into which safflower petals are mixed and holds a few safflowers. The back of the doll is characterized by its softness.

◆ Product information



BRAND NAME	Miyama-washi dolls (Shirataka dolls)
PRODUCT NAME	Yukinko
GENERIC NAME	Doll
MATERIALS	Miyama-washi
PERSON IN CHARGE	Hiroko YOSHIDA, Tomoko TAKAHASHI
PRODUCTION AREA	Shirataka Yamagata Japan
SIZE	H15cm x W9cm x D6cm (1 piece)
WEIGHT	abt.300g (1 piece)
DOMESTIC RETAIL PRICE	JPY5,500/pc (including tax)

The product, named "Yukinko," gives rise to a nostalgic feeling. The detailed parts, including the hair and straw boots, are also expressed carefully.



BRAND NAME	Miyama-washi dolls (Shirataka dolls)
PRODUCT NAME	Miyama otome
GENERIC NAME	Doll
MATERIALS	Miyama-washi
PERSON IN CHARGE	Hiroko YOSHIDA, Tomoko TAKAHASHI
PRODUCTION AREA	Shirataka Yamagata Japan
SIZE	H32cm x W21cm x D16cm
WEIGHT	abt.900g
DOMESTIC RETAIL PRICE	JPY20,350 (including tax)

This product uses Miyama-washi paper into which the bark of mulberry paper, the material comprising traditional Japanese paper, is mixed. This item looks solidly built like typical Japanese dolls, and is beautifully expressed from any angle.



BRAND NAME	Miyama-washi dolls (Shirataka dolls)
PRODUCT NAME	Yayoi
GENERIC NAME	Doll
MATERIALS	Miyama-washi
PERSON IN CHARGE	Hiroko YOSHIDA, Tomoko TAKAHASHI
PRODUCTION AREA	Shirataka Yamagata Japan
SIZE	H18cm x W33cm x D18cm
WEIGHT	abt.600g
DOMESTIC RETAIL PRICE	JPY16,500/ 1set (including tax)

The obina (Emperor doll) uses Miyama-washi paper into which the bark of mulberry paper is mixed, while the mebina (Empress doll) uses Miyama-washi paper into which petals of safflower are mixed. This product utilizes features of Miyama-washi paper and handmade dolls. The "bonbori" paper lamps are also handmade using Miyama-washi paper.

◆ Product information



BRAND NAME
PRODUCT NAME
GENERIC NAME
MATERIALS
PERSON IN CHARGE
PRODUCTION AREA
SIZE
WEIGHT
DOMESTIC RETAIL PRICE

Miyama-washi dolls (Shirataka dolls)
other goods
Doll
Miyama-washi
Hiroko YOSHIDA, Tomoko TAKAHASHI
Shirataka Yamagata Japan
abt.50g
Sakura brooch : JPY1,500 (including tax)
benibana brooch: JPY1,650 (including tax)
Bookmarker L : JPY770 (including tax)
Bookmarker S : JPY440 (including tax)
Ougi-men : JPY2,420 (including tax)
Hanagasa Donguri :JPY1,485 (including tax)
Tsubomi-chan : JPY1,485 (including tax)
Hanagasa brooch : JPY1,800 (including tax)