

## ❖ Corporate profile



BUSINESS NUMBER	
COMPANY NAME(JAPANESE)	くらしの金具・里山 (りせん)
COMPANY NAME	Lisen
YEAR OF ESTABLISHMENT	Founded in 2010 (relocated in 2017)
TYPE OF INDUSTRY	Natural dyeing metal crafts
MAIN PRODUCT	Metal tableware, etc.
POST CODE	990-1573
COMPANY ADDRESS	229 Tateki Asahi-machi Nishimurayama Yamagata Japan
REPRESENTATIVE	Koudai MAKINO
TEL	+81-(0)90-4187-6084
FAX	
URL	<a href="https://lisenweb.jimdofree.com/">https://lisenweb.jimdofree.com/</a> <a href="https://koudai27.jimdofree.com/">https://koudai27.jimdofree.com/</a>
Instagram	<a href="https://www.instagram.com/kurashinokanagu.lisen">kurashinokanagu.lisen</a>
E-commerce Website	<a href="https://lisen.stores.jp/">https://lisen.stores.jp/</a>
MAIN SELLING CHANNELS	Domestic retail stores, restaurants (commercial tableware), etc.
SALES PERFORMANCE OF DOMESTIC AND OVERSEAS EC SALES	STORES
AVAILABLE LANGUAGE	Japanese

## ❖ EPISODE OF FOUNDATION FOUNDER'S THOUGHT

Lisen is a metalwork studio that produces tableware, decorative objects, jewelry, and other products made of aluminum. Lisen's proprietary technique for dyeing metal with natural dyes achieves products that can't be found elsewhere else. The use of aluminum, which is lightweight and easy to handle, enables us to offer a wide range of household objects suitable for everyday use. Their beauty and technical uniqueness have made our products available at department stores and boutiques throughout Japan.

## ❖ CRAFTSMAN'S THOUGHT, COMMITMENT RELATIONSHIP WITH THE COMMUNITY

The products made by Lisen seek to bring the sensation of being surrounded by nature into the home. They aim to capture the brief moments of ever-changing nature—light, wind, water, and time—for displays that add color to everyday living. Our studio is located between the Asahi mountain range and one of its foothill villages, where nature's blessings are abundant. Each product is made with the utmost care and attention so as to successfully embody and express the inspiration we receive from the changing seasons, and the countless stars adorning the night sky. Aluminum products are easier to incorporate into everyday living because they require less maintenance than many other metals. We hope customers will find their own unique styles of enjoying our household products, which embody nature's vitality in their highly original shapes and exquisite colors.

## Product information



BRAND NAME	Lisen
PRODUCT NAME	Moon Tray
GENERIC NAME	Tray
MATERIALS	Aluminum, Plant dye
PERSON IN CHARGE	Koudai MAKINO
PRODUCTION AREA	Asahi Yamagata Japan
SIZE	S:16.5x16x1cm M:19.5x18.5x1cm L:24x23x1cm LL:29x28x1cm
WEIGHT	S :70g M:95g L:185g LL:280g
DOMESTIC RETAIL PRICE	S:JPY3,300 M:JPY4,400 L:JPY7,700 LL:JPY12,000 (excluding tax)

The moon served as the inspiration for this aluminum tray colored with natural dyes. The light colors and subtle shimmer of the tray complement the delicate beauty and radiance of the objects it carries. This versatile tray is capable of catering to any occasion or taste. It can be enjoyed as a saucer, for plating savory dishes and sweets, and as a jewelry tray.



BRAND NAME	Lisen
PRODUCT NAME	Snow Tray
GENERIC NAME	Tray
MATERIALS	Aluminum
PERSON IN CHARGE	Koudai MAKINO
PRODUCTION AREA	Asahi Yamagata Japan
SIZE	S:16.5x16x1cm M:19.5x18.5x1cm L:24x23x1cm LL:29x28x1cm
WEIGHT	S :70g M:95g L:185g LL:280g
DOMESTIC RETAIL PRICE	S:JPY3,300 M:JPY4,400 L:JPY7,700 LL:JPY12,000 (excluding tax)

Snow served as the inspiration for this tray offered in natural, undyed aluminum. The subtle shimmer of the tray complements the delicate beauty and radiance of the objects it carries. This versatile tray is capable of catering to any occasion or taste. It can be enjoyed as a saucer, for plating savory dishes and sweets, and as a jewelry tray.



BRAND NAME	Lisen
PRODUCT NAME	Sun Tray
GENERIC NAME	Tray
MATERIALS	Aluminum, Plant dye
PERSON IN CHARGE	Koudai MAKINO
PRODUCTION AREA	Asahi Yamagata Japan
SIZE	S:16.5x16x1cm M:19.5x18.5x1cm L:24x23x1cm LL:29x28x1cm
WEIGHT	S :70g M:95g L:185g LL:280g
DOMESTIC RETAIL PRICE	S:JPY3,300 M:JPY4,400 L:JPY7,700 LL:JPY12,000 (excluding tax)

The sun served as the inspiration for this aluminum tray colored with natural dyes. The light colors and subtle shimmer of the tray complement the delicate beauty and radiance of the objects it carries. This versatile tray is capable of catering to any occasion or taste. It can be enjoyed as a saucer, for plating savory dishes and sweets, and as a jewelry tray.

## Product information



BRAND NAME	Lisen
PRODUCT NAME	Night Tray
GENERIC NAME	Tray
MATERIALS	Aluminum, Plant dye
PERSON IN CHARGE	Koudai MAKINO
PRODUCTION AREA	Asahi Yamagata Japan
SIZE	S:16.5x16x1cm M:19.5x18.5x1cm L:24x23x1cm LL:29x28x1cm
WEIGHT	S :70g M:95g L:185g LL:280g
DOMESTIC RETAIL PRICE	S:JPY3,300 M:JPY4,400 L:JPY7,700 LL:JPY12,000 (excluding tax)

Nighttime served as the inspiration for this aluminum tray colored with natural dyes. The vivid colors and subtle shimmer of the tray complement the delicate beauty and radiance of the objects it carries. This versatile tray is capable of catering to any occasion or taste. It can be enjoyed as a saucer, for plating savory dishes and sweets, and as a jewelry tray.



BRAND NAME	Lisen
PRODUCT NAME	Hour glass (wall vase)
GENERIC NAME	Vase
MATERIALS	Aluminum, Plant dye, Chemical dye, Urushi
PERSON IN CHARGE	Koudai MAKINO
PRODUCTION AREA	Asahi Yamagata Japan
SIZE	3.5x4x18cm
WEIGHT	80g
DOMESTIC RETAIL PRICE	JPY22,000 (excluding tax)

Wall vases are used to display plants like pictures on a wall. The blue hue of the sample shown is achieved by combining natural and chemical dyes. Urushi, a lacquer known for antibacterial and antiseptic properties, is fired onto the inner surface. The vase is also available to order in customized colors. Please contact us for details.



BRAND NAME	Lisen
PRODUCT NAME	Hour glass (vase) -starry
GENERIC NAME	Vase
MATERIALS	Aluminum, Silver leaf, Urushi
PERSON IN CHARGE	Koudai MAKINO
PRODUCTION AREA	Asahi Yamagata Japan
SIZE	S:Φ4x10cm M:Φ5x12cm L:Φ6x17cm LL:Φ7.5x21cm
WEIGHT	S:50g M:100g L:180g LL:275g
DOMESTIC RETAIL PRICE	S: JPY4,000 M: JPY 7,000 L: JPY 9,500 LL: JPY 14,000 (excluding tax)

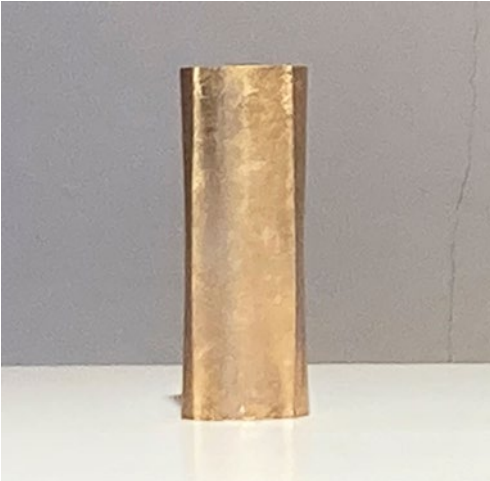
Based on the idea of displaying and contemplating on a plant's "time" along with the plant itself, this vase complements and brings out the vividness of the flowers it holds with its hourglass form symbolizing "time," and metal leaf finish that acquires a patina with age. Urushi, a lacquer known for antibacterial and antiseptic properties, is fired onto the inner surface.

## Product information



BRAND NAME	Lisen
PRODUCT NAME	Hour glass (vase) -white
GENERIC NAME	Vase
MATERIALS	Aluminum, Urushi
PERSON IN CHARGE	Koudai MAKINO
PRODUCTION AREA	Asahi Yamagata Japan
SIZE	S:Φ4x10cm M:Φ5x12cm L:Φ6x17cm LL:Φ7.5x21cm
WEIGHT	S:50g M:100g L:180g LL:275g
DOMESTIC RETAIL PRICE	S: JPY4,000 M: JPY 7,000 L: JPY 9,500 LL: JPY 14,000 (excluding tax)

Based on the idea of displaying and contemplating on a plant's "time" along with the plant itself, this vase complements and brings out the vividness of the flowers it holds with its hourglass form symbolizing "time," and natural hue of aluminum. Urushi, a lacquer known for antibacterial and antiseptic properties, is fired onto the inner surface.



BRAND NAME	Lisen
PRODUCT NAME	Hour glass (vase) -gold
GENERIC NAME	Vase
MATERIALS	Aluminum, Brass leaf, Urushi
PERSON IN CHARGE	Koudai MAKINO
PRODUCTION AREA	Asahi Yamagata Japan
SIZE	S:Φ4x10cm M:Φ5x12cm L:Φ6x17cm LL:Φ7.5x21cm
WEIGHT	S:50g M:100g L:180g LL:275g
DOMESTIC RETAIL PRICE	S: JPY4,000 M: JPY 7,000 L: JPY 9,500 LL: JPY 14,000 (excluding tax)

Based on the idea of displaying and contemplating on a plant's "time" along with the plant itself, this vase complements and brings out the vividness of the flowers it holds with its hourglass form symbolizing "time," and metal leaf finish that acquires a patina with age. Urushi, a lacquer known for antibacterial and antiseptic properties, is fired onto the inner surface.



BRAND NAME	Lisen
PRODUCT NAME	Hour glass (vase) -black
GENERIC NAME	Vase
MATERIALS	Aluminum, Silver leaf, Urushi
PERSON IN CHARGE	Koudai MAKINO
PRODUCTION AREA	Asahi Yamagata Japan
SIZE	S:Φ4x10cm M:Φ5x12cm L:Φ6x17cm LL:Φ7.5x21cm
WEIGHT	S:50g M:100g L:180g LL:275g
DOMESTIC RETAIL PRICE	S: JPY4,000 M: JPY 7,000 L: JPY 9,500 LL: JPY 14,000 (excluding tax)

Based on the idea of displaying and contemplating on a plant's "time" along with the plant itself, this vase complements and brings out the vividness of the flowers it holds with its hourglass form symbolizing "time," and metal leaf finish that acquires a patina with age. Urushi, a lacquer known for antibacterial and antiseptic properties, is fired onto the inner surface.